UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Robert E. Higashi et al.

Serial No.: 10/750,581

Filed: December 29, 2003 For: MICRO FUEL CELL

Docket No.: H0005015-1100.1237101

Confirmation No.: 8573

Examiner: Alix Echelmeyer

Group Art Unit: 1745

DECLARATION UNDER 37 C.F.R. § 1.131

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

CERTIFICATE FOR ELECTRONIC TRANSMISSION: The undersigned hereby certifies that this paper or papers, as described herein, are being electronically transmitted to the U.S. Patent and Trademark Office on this day of		
By Lynn Thompson		

We, Robert E. Higashi, Khanh Q. Nguyen, Karen M. Newstrom-Peitso, Tom R. Rezachek, and Roland A. Wood, as the inventors of the claimed invention of the above-identified application, declare as follows:

This Declaration is to establish completion of the invention in the above-identified application in the United States at a date prior to April 30, 2003.

Facts and Documentary Evidence

All work on the invention included in the above-identified application was completed in the United States.

The invention of the above-identified patent application was completed prior to April 30, 2003. As evidence of this, attached hereto as Exhibit 1 is a true and accurate copy of Honeywell Invention Disclosure Number "H0005015", entitled "Low Cost Micro-Fuel Cell", with only the dates removed. From the dates set forth on Honeywell Invention Disclosure Number

U.S. Application No. 10/750,581 Declaration under 37 C.F.R. §1.131

"H0005015" (which have been redacted from the attached copy), I can tell that this Invention Disclosure Record was prepared and submitted prior to April 30, 2003. The Invention Disclosure Record shows that the invention of the above-identified patent application was completed prior to April 30, 2003.

We hereby declare that all statements made herein are of my own knowledge and are true and all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Respectfully submitted

	respectfully submitted,
Date:	Robert E. Higashi
Date:	Khanh Q. Nguyen
Date:	Karen M. Newstrom-Peitso
Date:	Tom R. Rezachek
Date:	Roland A. Wood

Honeywell CONFIDENTIAL ATTORNEY-CLIENT PRIVILEGED

Invention Record (Docket) No.: H0005015

Origin Date:

SBE: 0760 - ACS - Advanced Technology Labs

Attorney(s): Fredrick, Kris T

File Location: GV - Golden Valley, MN

Title: Low cost micro-fuel cell

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County: county
Supervisor: arch

SSN: *******

County: Hennepin
Supervisor: C. Cabuz

1. Briefly describe the technical or commercial problem or need that this invention is intended to solve. There are many applications requiring low power, long life, small size power sources such as wireless sensors. Simple batteries work well, are only rated for a 5 year life. Fuel cells are well suited for these markets, but most emphasis has been on making large cells, and in general fabrication costs of large devices has been high.

2. Briefly describe how this invention solves the problem or meets the need.

This device would be easily fabricated in roll-to-roll or large sheet batch methods for low cost and could be combined with powder/water hydrogen sources to produce electrical power.

3. Describe how to make and use the invention. Please indicate which embodiment(s) are preferred and describe the best way known to you to practice the invention. Attach relevant documents. (If the invention is a device or process, please provide a drawing or flow chart.) (If you are unfamiliar with the contents and preparation of a patent application, please refer to the Guidelines for the Preparation of Invention Disclosures.

Four embodiments of how to make the device are illustrated in the attachment

Document(s):

H0005015 MU1 January 17-fuel cell meeting notes.doc

4(a). To the best of your recollection what is the earliest date on which the invention was conceived? Who

conceived the invention? Attach	documents which evider	ace the foregoing.
Conception Date: Peitso, Document(s):	Who conceived it?:	Tom Rezachek, Andrew Wood, Karen Newstrom-
4(b). Is there a non-inventor who documents which evidence the w		on? If so, please identify him/her and attach any
Witness Name: Witness	s Phone: First Practice	Documents:
		date on which the invention was reduced to practice the documents which evidence the foregoing. If no
First Practice Date: n/a	Who reduced it to pract	ice?:
	the-shoulder corroborati	ion to practice? If so, please identify him/her, the on or repeating the experiment), and the date of the .
Non-inventor corroborator?:	First Corroborator Name:	First Corroborator Phone:
First Practice Corroboration Date:	First Practice Corre	oborator Activity:
Document(s) related to corrobora	ation event:	
application, please indicate when	the example was generate, page and author or lab	ative example on which you intend to rely in the paten ated, who conducted the experiment and where this poratory notebook) and attach a copy of these records.
Example Date: Who conducted the experiment?: Where is example recorded?:		
6(a). Did this invention arise in a company, or any entity other than Yes	• -	in whole or part by the U.S. Government or another
		ment contract number, if applicable) and the entity nent between the parties concerning the program.
Outside Funding Program: AMP Contract Number (if applicable): Outside Funding Entity: DARP. Document(s) related to funding a	F33615-01-2171 A	

7(a). To your knowledge, is this invention subject to any agreement between Honeywell and a third party (e.g., a secrecy agreement, license agreement, joint development agreement, etc.)?

no	
7(b). If so, please identify the available. Third party agreement ID:	he agreement and the other party and attach a copy of the agreement if one is
Third party name: Document(s) related to any	third party agreement:
aware Dleace list all such n	ose to the U.S. Patent and Trademark Office all relevant prior art of which you are rior art (e.g., patents, publications, brochures, Honeywell and third-party products) search has been conducted, it must be included. Briefly indicate how this invention rt. See 1 and 2 above.
How invention is different	from the prior art:
9(a). Has the product or profor sale to anyone outside o	ocess which is the subject of this invention disclosure been disclosed, sold or offered of Honeywell or to the general public.
9(b). If so, when and to whagreement in place? Attach	om was it disclosed, sold or offered for sale? If it was disclosed, was a secrecy documents which evidence the sale or offer for sale.
Date it was disclosed: Whom disclosed to: Disclosure Sales Agreemen	
Document(s) which evidence	
	and to disclose, sell or offer to sell the invention to anyone outside of Honeywell or to ar future? If so, to whom and when is this disclosure, sale or offer for sale planned?
For whom are future sales pate future sale is planned:	
10(a). Does this invention repreviously submitted inven	relate to any other: (i) issued patents, (ii) pending patent applications, or (iii) tion disclosures, of Honeywell?
10(b). If so, please identify invention: Other patents rel	the related matter and indicate whether this is an improvement on an earlier lated matter is:
Is this an improvement?:	
11. Please specify the produ	uct(s) to which this invention disclosure relates.
10 D1 i di l	ds for identifying this invention disclosure.

http://wids.teb.allied.com/InvDisFormMainAtty.cfm? DisclosureNo=H0005015

Witness

Inventor

Name:	Name:	
Witness	Inventor	
Signature:	Signature:	
Date:	Date:	
Inventor	Inventor	
Name:	Name:	
Inventor Signature:	Inventor Signature:	
Date:	Date:	
Inventor Name:	Inventor	
Inventor Signature:	Inventor Signature:	
Date:	Dodge	
Inventor	Inventor	
Name:	Name:	
Inventor Signature:	Inventor Signature:	
Date:	Date:	

Send to: Kris T Fredrick 1985 Douglas Drive N. Golden Valley, MN 55422-3992

The attorney assigned to this disclosure.

Tom, Andrew, Karen, Khanh and Barry:

Here is a summary of the outputs of our design/process meeting today and some follow up discussions. Four process options were created which should result in very low production cost miniature fuel cells.

Process 1: Flexcircuit-A

Process Step	side view	top view
metallized kapton with feedthrough contacts		四:
apply conductive adhesive in soft-cure state		
Laser machine openings through stack to complete electrode sheet.		
Laminate PEM between two sheets of finished		
Dice fuel cells by laser or physical cutting (shears)		

Process 2: Foil-A

Process Step	side view	top view
metal foil (lead frame?) like gold plated kapton		
Apply conductive adhesive		
Laser machine holes through adhesive & substrate to complete electrode sheet		
Laminate PEM between two sheets of finished electrodes		
Dice fuel cells by laser or physical cutting (shears)		

Process 3: Foil-B

Process Step	side view	top view
metal foil (lead frame?) with punched holes		
Roller application of conductive adhesive		
Laminate PEM between two sheets of finished electrodes		
Dice fuel cells by laser or physical cutting (shears)		

Process 4: Flexcircuit- B

Process Step	side view	top view
Get kapton with large hole cut and feedthrough contact "plated"		
Roller application of conductive adhesive		
Laminate PEM between two sheets of finished electrodes		
Dice fuel cells by laser or physical cutting (shears)		

These four techniques constitute some of the ways in which batch, roll to roll fuel cell fabrication might be addressed.

Contributors to this discussion include:

Tom Rezachek, Andrew Wood, Khanh Nguyen, Karen Newstrom, Bob Higashi and Barry Cole. Steve Eickhoff was present in the meeting, but I'm not sure if he contributed.